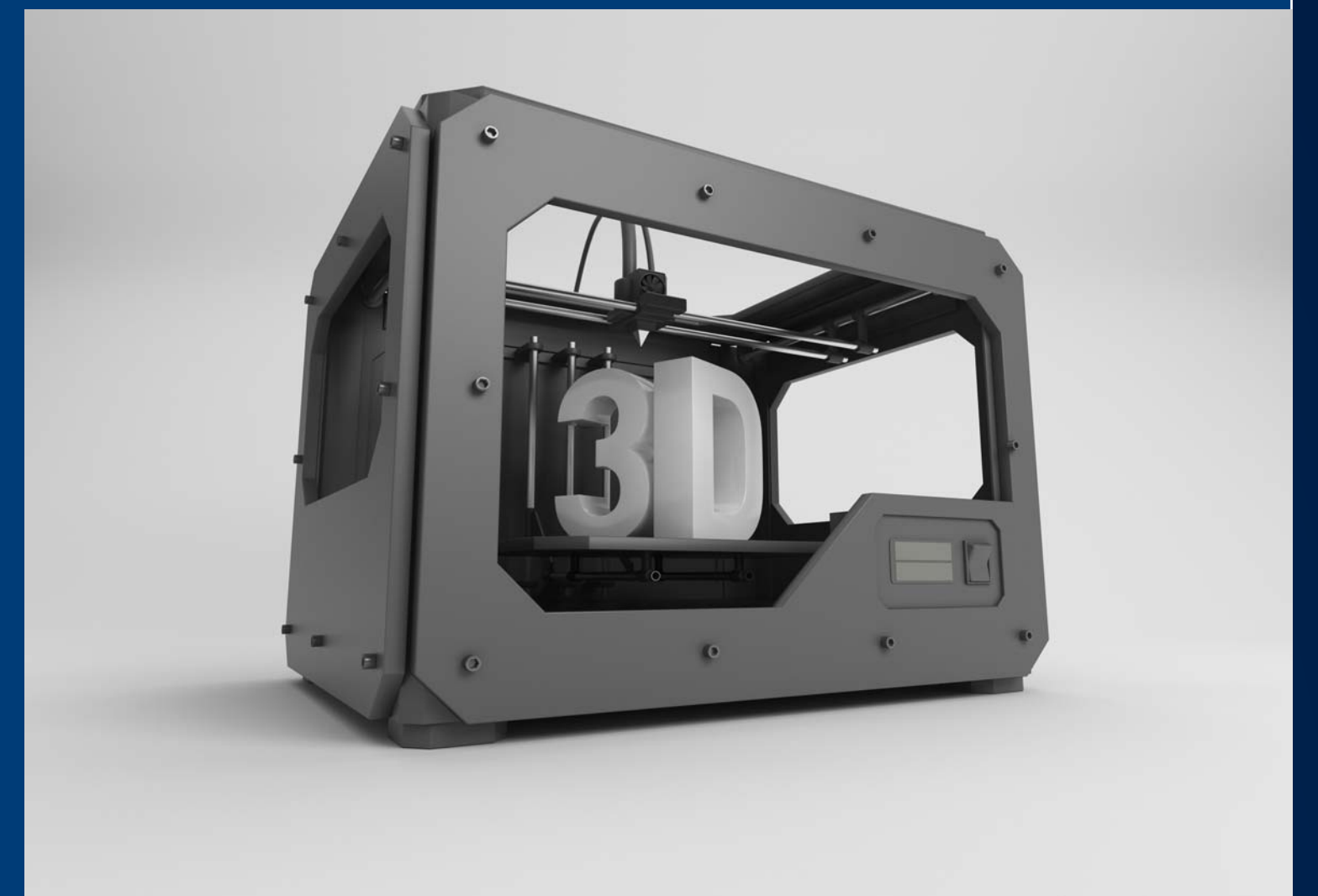


3D Printing Hazards

Enjoy Operating 3D Printers In a Safe and Environmentally Friendly Way!

Common Types of 3D Printers

- Polymer - Filaments, Powders
 - UV Light Cure - Stereolithography, Inkjet
 - Melt - Fused Deposition, Laser Sintering
- Metal - Powder, Wire
 - Powder Bed - Laser Sintering, Melting
 - Electron Beam Direct Manufacturing



Potential Hazards - Use Safeguards

- Before the Print
 - Handling of resins
- During the Print
 - High temps
 - Pinching hazards
 - Fume/Vapor
 - Combustible Dust
 - Lasers/UV
 - Noise
 - Particulate (nano)
- After the Print
 - Post-processing
 - Support Material Removal
 - Waste Disposal (caustic, solvent)



Safety! Talk with your ESH rep.

- Do not circumvent safeguards
- Beware of moving parts
- Wear protection appropriate to the hazards
- Use ventilation
- Store supplies properly
- Responsibly manage waste products



For more information contact:
Pat Mulrooney, Sr. Staff Industrial Hygenist
Lockheed Martin Corporation
patrick.j.mulrooney@lmco.com